

# MANULI SWAGING DIAMETERS

| HOSE                                   | 1/4"                       | 3/8"                       | 1/2"                       | 5/8"                       | 3/4"                       | 1"                         |
|--|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| <b>TRACTOR 2SC/R16S<br/>SWAGE DIA.</b> | 03400-04<br><b>18.2 mm</b> | 03400-06<br><b>20.6 mm</b> | 03400-08<br><b>23.5 mm</b> | 03400-10<br><b>27.4 mm</b> | 03400-12<br><b>31.1 mm</b> | 03400-16<br><b>39.1 mm</b> |

| HOSE                             | 1.1/4"                     | 1.1/2"                     | 2"                         |
|----------------------------------|----------------------------|----------------------------|----------------------------|
| <b>TRACTOR/2T<br/>SWAGE DIA.</b> | 03400-20<br><b>50.7 mm</b> | 03400-24<br><b>59.6 mm</b> | 03400-32<br><b>72.5 mm</b> |

|  |                                     |                                     |                                     |                                     |
|--|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| <b>ROCKMASTER / 4SP<br/>SKIVE<br/>SWAGE DIA.</b> | 00910-04<br>25 mm<br><b>18.3 mm</b> | 00910-06<br>27 mm<br><b>22.8 mm</b> | 00910-08<br>28 mm<br><b>25.8 mm</b> | 00910-10<br>33 mm<br><b>28.8 mm</b> |
|--|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|

|                                     |                                     |                                     |
|-------------------------------------|-------------------------------------|-------------------------------------|
| 00920-20<br>48 mm<br><b>51.0 mm</b> | 00910-24<br>60 mm<br><b>59.5 mm</b> | 00910-32<br>61 mm<br><b>72.5 mm</b> |
|-------------------------------------|-------------------------------------|-------------------------------------|

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|---|
| <b>GOLDEN ISO/35 (XTRAFLEX)<br/>EX-SKIVE<br/>INT. SKIVE<br/>SWAGE DIA.<br/>Max Pressure</b> |
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|---|---|--|
| 01500-12<br>38 mm<br>13 mm<br><b>34.0 mm</b><br>350 Bar | 01500-16<br>49 mm<br>15 mm<br><b>41.1 mm</b><br>350 Bar | 01500-20<br>67 mm<br>22mm<br><b>48.9 mm</b><br>350 Bar |
|---|---|--|

← **NEW FERRULE  
Interlock Plus**

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| <b>GOLDEN ISO/35 (XTRAFLEX)<br/>EX-SKIVE<br/>SWAGE DIA.</b> |
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|                                       |                                       |                                       |                                       |
|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|
| 00910-08<br>28.0 mm<br><b>25.1 mm</b> | 00910-10<br>33.0 mm<br><b>28.6 mm</b> | 00920-12<br>32.0 mm<br><b>33.3 mm</b> | 00920-16<br>42.0 mm<br><b>41.0 mm</b> |
|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|

← **EXTERNAL SKIVE ONLY.**

|                                       |                            |
|---------------------------------------|----------------------------|
| <b>SUPERJET / PLUS<br/>SWAGE DIA.</b> | 03400-06<br><b>20.6 mm</b> |
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|--|--------------------------|----------------------------|----------------------------|
| <b>R7 THERMOPLASTIC<br/>SWAGE DIA.</b> | 00830-04<br><b>14 mm</b> | 00820-06<br><b>17.8 mm</b> | 00820-08<br><b>22.8 mm</b> |
|--|--------------------------|----------------------------|----------------------------|

**Tolerance + 0/-0.2**